Dart Aerospace Ltd. ..... .20 Tuesday, 11/29/2005 7:14:14 PM Date Linda Lacelle User **Process Sheet** : INLET WELDMENT (206) **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer : 25049 Job Number : 10477 **Estimate Number** : D2413 **Part Number** : WIA P.O. Number - D2413 REV. A 5.0. No. : NIA **Drawing Number** : 11/29/2005 This Issue : N/A Project Number : NC Prsht Rev. · WA : LARGE FAB ASSY **Drawing Revision** Type First Issue : NIA Material :NIK **Previous Run** Each 2 Um: : 12/13/2005 Qty: **Due Date** Written By Checked & Approved By : Created By Auto Work Order Comment **Additional Product** Job Number: Description: **Machine Or Operation:** Sea. #: Heater Tube 4" 1.0 D2292 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Comment: Qty.: Heater Tube 4" Batch Part Number Description 844 4" Ring D2292 Tools: **End Plate** D2405 2.0 2.0000 Each(s) Total: 1.0000 Each(s)/Unit Comment: Qty.: **End Plate** Batch Description Qty Part Number 6/05/16 2 B24398 **End Plate** D2405 Tools: 3° Tubing D2407 3.0 2.0000 Each(s) 1.0000 Each(s)/Unit Total: Comment: Qty.: 3" Tubing Qtv Part Number Description 12 06/05/16@ 3" Tubing D2407 Tools: Locator Cross D2408 4.0

2.0000 Each(s)

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Description

**Locator Cross** 

Comment: Qty.:

**Locator Cross** 

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Tuesday, 11/29/2005 7:14:15 PM Date: Linda Lacelle User: **Process Sheet Drawing Name: INLET WELDMENT (206)** Customer: CU-DAR001 Dart Helicopters Services Part Number: D2413 Job Number: 25049 Job Number: Description: Seq. #: Machine Or Operation: PACKAGING RESOURCE #1 PACKAGING 1 11.0 Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of confomity is attached Tools: Nut 12.0 AN8188D 2.0000 Each(s) 1.0000 Each(s)/Unit Total: Comment: Qty.: Nut Pick: Description Qty Part Number FF 06-06-23 Flare Nut AN818-8D Tools: Sleeve 13.0 MS208198D 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Comment: Qty.: Sleeve Pick: Qty Part Number Description 3 FF 06-06-23 M13230 MS20819-8D Sleeve Tools: SMALL & MEDIUM FAB RESOURCE 1 SMALL FAB 1 14.0 Comment: SMALL & MEDIUM FAB RESOURCE 1 06-06-23 3 Assemble D2413. Sleeve & Flare tube as per Dwg D2413 Tools: INSPECT WORK TO CURRENT STEP QC5 15.0 Comment: INSPECT WORK TO CURRENT STEP Tools: **PACKAGING RESOURCE #1** 16.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>S</u>+177 //6k/27 B Form: rprocess Page 3

Dart Aerospace Ltd
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Linda Lacelle

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INLET WELDMENT (206)

Job Number: 25049

Part Number: D2413

Job Number:

Seq.#:

Machine Or Operation:

Description:

Tools:

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DOCUMENT CONTROL







Inspection Level 21

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QTY	Part No.	Description
X	D2413	INTAKE WELDMENT ASSEMBLY
1	D2292	4" RING
1	D2405	END PLATE
1	D2407	3" TUBING
1	D2408	LOCATOR CROSS
1	D2409	JET PIPE
1	AN818-8D	FLARE NUT
1	MS20819-8D	SLEEVE
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APPROVED	******

SHEET 2 OF 2

ANB18-8D MS 20819-8D INSTALL AND FLARE AFTER ANODIZING D2405 END PLATE -D2408 SUPPORT - 2.15 D2409 JET PIPE FLARE AFTER ANODIZING D2408 (REF) D2407 3" TUBING -6.25 (REF) D2292 4" TUBING -

FINISH: ANODIZE

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## TNM

## ANODISATION et PEINTURE TNM INC.

C. OF C



21 chemin de l'Aviation, Pointe Claire QC H9R 4Z2 Telephone: (514) 429-7777 Fax: (514) 429-5108 Certifié ISO 9001-2000 / AS9100 certified approuvé NADCAP approved

48039

02-Jun-2006

CLIENT / CUSTOMER:

DART AEROSPACE LTD.

1270 ABERDEEN STREET HAWKESBURY ONTARIO

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CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE

PURCHASE ORDER/ NO. DE COMMANDE:

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							RED ANODIZE PER MIL-A-8625F1 TYPE II CLASS 2 ALL OVER

REQUIREMENTS HAVE BEEN IN ACCORDANCE WITH MD-INC P.R.I.D.E. MANUAL

Nous certifions que les pièces énumérées ont été traitées, testées et inspectées selon les spécifications mentionnées. Les cartes de travail ont été remplies et sont disponibles pour consultation, sur demande.

All parts are processed, tested, and inspected to the requirements of above specifications. Travel cards have been filed and are available for viewing upon request.

Signature/Signed:\_

Directeur de la Qualité / Q.A. Manager 🗆 🗆

Page 1 of 1